

MODULES | CERTIFICATES OF COMPETENCE

CABLE REPAIR SIGNATORY MODULES



WHS (Mines and Petroleum Sites) legislation



Document control

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Module 1 – Repair of electric reeling and trailing cables

This provides a summary of each of the essential elements of this competency module. The assessment for this module must be done at an approved cable repair workshop. The assessment must be done by a person or persons who satisfy the following criteria:

- qualifications as a certificate IV assessor
- qualifications as a Cable Repair Signatory (formerly Class B competent person cable repairs) or a Class A competent person
- minimum of two years' experience managing a cable repair facility.

*NOTE: Where the figures 1.1, 3.3 and 11 are used this relates to the voltage rating of the cable in kilovolts.

Table 1: Module 1

| ASSESSMENT DESCRIPTION | SECTION TASKS | TRAINING COMPLETED | | | DATE | ASSESSORS INITIALS |
|--|--|--------------------|------------|-------|------|-----------------------|
| | | 1.1KV* | 3.3/6.6KV* | 11KV* | | INITIALS |
| 1.1 Basic OH&S Foundation knowledge of workplace health and safety | Lifting, manual handling Isolation practices Sharps, burns, first aid including CPR, electric shock reporting Toxicology (heavy metals, PCB's, fumes from heavy metals and insulation materials | | | | | |



| ASSESSMENT | DESCRIPTION | SECTION TASKS T | TRAINING COMPLETED | | | DATE | ASSESSORS INITIALS |
|--------------------------|--|--|--------------------|------------|-------|------|-----------------------|
| | | | 1.1KV* | 3.3/6.6KV* | 11KV* | | INITIALS |
| 1.2 Risk assessment | To be able to identify and control risk | Perform a risk assessment on a selected section within this module | | | | | |
| | | ■ Type 275 | | | | | |
| 1.3 Cable identification | To be able to identify the construction of different | ■ Type 209 | | | | | |
| identification | cables to ensure that the | Type 240 | | | | | |
| | correct materials are used in the repair process | Type 241 | | | | | |
| | | ■ Type 260 | | | | | |
| | | Type 245 | | | | | |
| | | Type 409 | | | | | |
| | | Type 440 | | | | | |
| | | Type 441 | | | | | |
| | | Type 450 | | | | | |
| | | Review certificate/report of new cable compliance to standards | | | | | |



| ASSESSMENT | DESCRIPTION | SECTION TASKS | TRAINING COMPLETED | | | DATE | ASSESSORS INITIALS |
|----------------------------|---|---|--------------------|------------|-------|------|-----------------------|
| | | | 1.1KV* | 3.3/6.6KV* | 11KV* | | INITIALS |
| 1.4 Repair materials | To be able to identify the different repair materials used in the repair process and the storage requirements of repair tapes | Semi-conductive repair tape CSP repair tape PCP repair tape Dielectric repair tape Storage of repair tape | | | | | |
| 1.5 Cable preparation | Removal of damaged materials and preparation of cores for repair | SheathPower coresEarth coresPilot cores | | | | | |
| 1.6 Splicing of conductors | To be able to join all types of conductors found in mining cables | Power coresEarth coresPilot coresScreens | | | | | |



| ASSESSMENT | DESCRIPTION | SECTION TASKS TRA | TRAINING COMPLETED | | | DATE | ASSESSORS INITIALS |
|---|--|---|--------------------|------------|-------|------|-----------------------|
| | | | 1.1KV* | 3.3/6.6KV* | 11KV* | | INITIALS |
| 1.7 Splicing methods | To be able to demonstrate the ability to join cables and/or conductors using different methods | Single ferruleMulti ferruleHot shot | | | | | |
| 1.8 Soldering | To be able to identify different types of solder and flux | Correct soldering techniques Minimise solder migration Flux and solder requirements Correct use of PPE | | | | | |
| 1.9 Replacement of insulation or covering | To understand the requirements and application of different types of repair materials | Power coresPilot coresEarth coresOuter sheath | | | | | |



| ASSESSMENT | DESCRIPTION | SECTION TASKS | TRAINING COMPLETED | | | DATE | ASSESSORS INITIALS |
|----------------------------------|--|---|--------------------|------------|-------|------|-----------------------|
| | | | 1.1KV* | 3.3/6.6KV* | 11KV* | | INTTIALS |
| 1.10 Joining pliable armour | To return mechanical protection back to a suitable condition | Note: Discussion only required for this element, no practical demonstration Join armour Alternate methods | | | | | |
| 1.11 Replacement of sheath | To return a sheath back to an as new condition to retain its electrical and mechanical properties | Sheath construction – semi-con screened Sheath construction – metallic screened Sheath tapers Application of sheath repair tapes | | | | | |
| 1.12 Vulcanising | To identify when a repair has cured and how to test for hardness. How to identify completed repairs | Vulcanising times Temperature requirements Hardness testing ID ta requirements Measurement/test instrument calibration | | | | | |



Module 1 Competency assessment results

| ASSESSOR 1 | | |
|----------------------------|-------------|-----------------------------|
| Name: | | |
| Qualification reference: | | |
| Result: | ☐ Competent | \square Not yet competent |
| Comments: | | |
| Signature: | | |
| Date: | | |
| | | |
| ASSESSOR 2 (if applicable) | | |
| Name: | | |
| Qualification reference: | | |
| Result: | ☐ Competent | ☐ Not yet competent |
| Comments: | | |
| Signature: | | |
| Date: | | |

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I have received a copy of and agree with the assessment criteria and assessment result for module 1. Cable repair workshop experience commenced (DD/MM/YY)

| Name: | | |
|------------|--|--|
| Signature: | | |
| Date: | | |



Module 2 - Testing and fault location: Reeling and trailing cables

This provides a summary of each of the essential elements of this competency module. The assessment for this module must be done at an approved cable repair workshop. The assessment must be done by a person or persons who satisfy the following criteria:

- qualifications as a certificate IV assessor,
- qualifications as a Cable Repair Signatory (formerly Class B competent person cable repairs) or a Class A competent person, and
- minimum of two years' experience managing a cable repair facility.

*NOTE: Where the figures 1.1, 3.3 and 11 are used this relates to the voltage rating of the cable in kilovolts.

Table 2: Module 2

| ASSESSMENT | DESCRIPTION | SECTION TASKS TI | TRAINING COMPLETED | | | DATE | ASSESSORS INITIALS |
|-------------------------|---|--|--------------------|------------|-------|------|-----------------------|
| | | | 1.1KV* | 3.3/6.6KV* | 11KV* | | INITIALS |
| 2.1 Basic OH&S training | Foundation knowledge of workplace health and safety | Precautions for setup, operating and discharging of high voltage test circuits Toxicology (heavy metals, PCB's, fumes from heavy metals and insulation materials | | | | | |



| ASSESSMENT | DESCRIPTION | SECTION TASKS | TRAINING COMPLETED | | | | ASSESSORS |
|----------------------|---|--|--------------------|------------|-------|--|-----------|
| | | | 1.1KV* | 3.3/6.6KV* | 11KV* | | INITIALS |
| 2.2 Risk assessment | To be able to identify and control risk. | Perform a risk assessment on a selected section within this module | | | | | |
| 2.3 Cable history | Access the historical records, identify potential issues and provide information to update records. | Access records Interpret records Update records Open circuit | | | | | |
| 2.4 Electrical terms | To be able to understand the electrical terms used when reading instruments and recording test results. | Short circuit Meg, Gig ohms Resistance Voltage Current | | | | | |



| ASSESSMENT | DESCRIPTION | SECTION TASKS | TRAINING CO | OMPLETED | | DATE | ASSESSORS |
|-----------------------------------|---|---|-------------|------------|-------|------|-----------|
| | | | 1.1KV* | 3.3/6.6KV* | 11KV* | | INITIALS |
| 2.5 Test equipment | To understand how to read and safely operate test equipment. The correct application of test equipment when testing cables. | Ohm meter Insulation tester Hi pot Sym load Discharge stick Partial break Purpose of phase rotation | | | | | |
| 2.6 Continuity and phase rotation | To be able to demonstrate the method of test and to understand and record the results of the test. | Circuit connections Power core resistance Earth core resistance Pilot core resistance | | | | | |



| ASSESSMENT | DESCRIPTION | SECTION TASKS | TRAINING CO | OMPLETED | | DATE | ASSESSORS |
|------------------------------|--|---|-------------|------------|-------|------|-----------|
| | | | 1.1KV* | 3.3/6.6KV* | 11KV* | 1 | INITIALS |
| 2.7 Insulation Resistance | To be able to demonstrate the method of test and to understand and record the results of the test. | Purpose of insulation test Circuit connections Power core insulation Pilot core insulation Test voltages Fault finding | | | | | |
| 2.8 High voltage proof test | To be able to demonstrate the method of test and to understand and record the results of the test. | Purpose of proof test Circuit connections Test voltages and times Discharging Fault finding | | | | | |



| ASSESSMENT | DESCRIPTION | SECTION TASKS | TRAINING CO | OMPLETED | | DATE | ASSESSORS INITIALS |
|----------------------------|---|--|-------------|------------|-------|------|-----------------------|
| | | | 1.1KV* | 3.3/6.6KV* | 11KV* | | INITIALS |
| 2.9 Partial break test | To be able to demonstrate the method of test and to understand the purpose of the test. | Purpose of partial break test Circuit connections Fault finding Test requirements | | | | | |
| 2.10 Symmetrical load test | To be able to demonstrate the method of test and to understand the purpose of the test. | Purpose of testCircuit connectionsTest requirements | | | | | |
| 2.11 Sheath test | To be able to demonstrate the method of test and to understand the purpose of the test. | Purpose of test Circuit connections Test voltages Test requirements | | | | | |



| ASSESSMENT | DESCRIPTION | SECTION TASKS | TRAINING CO | MPLETED | | DATE | ASSESSORS INITIALS |
|--------------------------|---|-----------------------|-------------|------------|-------|------|-----------------------|
| | | | 1.1KV* | 3.3/6.6KV* | 11KV* | | INTIALS |
| 2.1 Compliance reporting | Cable testing compliance and non-compliance reporting | Reject non-compliance | | | | | |



Module 2 Competency assessment results

| ASSESSOR 1 | | |
|----------------------------|-------------|---------------------|
| Name: | | |
| Qualification reference: | | |
| Result: | ☐ Competent | □ Not yet competent |
| Comments: | | |
| Signature: | | |
| Date: | | |
| | | |
| ASSESSOR 2 (if applicable) | | |
| Name: | | |
| Qualification reference: | | |
| Result: | ☐ Competent | □ Not yet competent |
| Comments: | | |
| Signature: | | |
| Date: | | |

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| Name: | |
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| Signature: | |
| Date: | |

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Module 3 - Inspection, fitting and replacement of parts of explosion protected restrained plugs and receptacles and **bolted couplers**

This provides a summary of each of the essential elements of this competency module. The assessment for this module must be done at an approved cable repair workshop. The assessment must be done by a person or persons who satisfy the following criteria:

- qualifications as a certificate IV assessor,
- qualifications as a Cable Repair Signatory (formerly Class B competent person cable repairs) or a Class A competent person, and
- minimum of two years' experience managing a cable repair facility.

*NOTE: Where the figures 1.1, 3.3 and 11 are used this relates to the voltage rating of the cable in kilovolts.

Table 3- Module 3

| ASSESSMENT | DESCRIPTION | SECTION TASKS | TRAINING COMPLETED 1.1KV* 3.3/6.6KV* 11KV* | | DATE | ASSESSORS INITIALS | |
|---------------------|--|--|--|------------|-------|-----------------------|----------|
| | | | 1.1KV* | 3.3/6.6KV* | 11KV* | | INITIALS |
| 3.1 Risk assessment | To be able to identify and control risk. | Perform a risk assessment on a selected section within this module | | | | | |

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|-----------------------------------|--|--|-------------|------------|-------|------|-----------------------|
| | | | 1.1KV* | 3.3/6.6KV* | 11KV* | | INITIALS |
| 3.2 Plug / coupler identification | To be able to identify different types of plugs and couplers. Use of the correct Industry terms. | Restrained plug Restrained receptacle Bolted coupler Bolted adaptor | | | | | |
| 3.3 Plug / coupler inspection | External mechanical checks and interior, socket and gland checks | External checksInternal checks | | | | | |
| 3.4 Plug / coupler phasing | To be able to identify the correct phasing for voltage, current and pin configurations | 125amp 660V - 1.1kV 4 Pin 150amp 660V - 1.1kV 4 Pin 300amp 660V - 1.1kV 4 Pin 425amp 660V - 1.1kV 4 Pin 300 amp 3.3kV 6 pin 425 amp 3.3kV 6 pin | | | | | |

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| ASSESSMENT | DESCRIPTION | SECTION TASKS | TRAINING CO | OMPLETED | | DATE | ASSESSORS INITIALS |
|---|--|---|-------------|------------|-------|------|-----------------------|
| | | | 1.1KV* | 3.3/6.6KV* | 11KV* | | INITIALS |
| 3.5 Plug / coupler fitting | To be able to demonstrate the method of fitting plugs and couplers | Preparation of cores Correct Termination lengths Soldering/Crimp Techniques Sheath Protrusion Sheath Clamping | | | | | |
| | | Creepage & ClearanceInspections | | | | | |
| 3.6 Cable tails, leads and terminations | To be able to prepare, fit and inspect tails and terminations. | Tails to metallic screened cables and conductive cables Tails to metallic screened cables and conductive cables | | | | | |
| | | Terminate metallic screened and conductive cables | | | | | |

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|---|---|---|-------------|------------|-------|------|-----------------------|
| | | | 1.1KV* | 3.3/6.6KV* | 11KV* | | INITIALS |
| 3.7 Electrical explosion protection (Ex) requirements | To be able to demonstrate basic knowledge of explosion protection requirements. | Understanding Ex d, Ex e, Ex mVerification against certification/approval documents | | | | | |
| | | Requirements / conditions associated from manufacturers, certification and approval documents | | | | | |
| | | Inspection of flame paths, corrosion/indentation curves | | | | | |
| | | How flame paths are measured 'L' and 'l' | | | | | |
| | | Verification of measurement instrument calibration | | | | | |
| 3.8 Compliance reporting | Compliance and non- compliance reporting | Reject non-compliance | | | | | |







Module 3 Competency assessment results

| ASSESSOR 1 | | | |
|--|-------------|---------------------|--|
| Name: | | | |
| Qualification reference | 2: | | |
| Result: | ☐ Competent | ☐ Not yet competent | |
| Comments: | | | |
| Signature: | | | |
| Date: | | | |
| | | | |
| | | | |
| ASSESSOR 2 (if applicable |) | | |
| ASSESSOR 2 (if applicable | r) | | |
| | e) | | |
| Name: | ☐ Competent | □ Not yet competent | |
| Name: Qualification reference: | | □ Not yet competent | |
| Name: Qualification reference: Result: | | ☐ Not yet competent | |





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I have received a copy of and agree with the assessment criteria and assessment result for module 3. Cable repair workshop experience commenced (DD/MM/YY)

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